Materials Engineering CoP Meeting Agenda 11/17/11

Attendees:

Burnaby - none

El Segundo – none

Cape Town - Anton

Hawaii - none

Pascagoula - Orin

Salt Lake - Tom

Richmond - none

ETC - Kevin, Dave

Reliability COE – Carol-Ann Laughlin (facilitator)

Absent – Jessica (fire recovery meeting), Praneil (off), Shawn (CTU), Jose (off), Matt (C-840 unplanned s/d)

Guests: none

- 10 min LPS Moment Kevin crack in Main Air Blower case at repair shop, while inspecting entered confined space with accumulated solvent fumes, exited and arranged for air movers
- 5 min Introductions for New Attendees (be prepared to tell your name, refinery, # years with Chevron, previous employers and/or work locations) -none



15 min - Review of SL HDN Effluent Piping Incident – Tom T



P-6831 Suction Line

- 15 min P-6831 Suction Line Failure Analysis Orin Failure Analysis.pdf
- 10 min NH3 SCC of brass Orin E-1532, reactor effluent cooler, HDS getting coker naphtha feed that has changed with new crude, ammonia went from 1 to 20 ppm, effluent HX are gr 443 brass, inlet temperature is 200-250F, water wash is condensate (shell side), trying to get pH samples
 - Need to keep it O2 free (recommended switching to stripped water)
 - MTI recommends keeping pH below 4 to prevent cracking, but that will hurt steel in system
 - Will follow up with Larry Lew
 - Test for ammonia, CI, and H2S
- 5 min agenda items for next time and wrap up Carol-Ann

Dec. LPS moment - Orin

Recent failure(s) - Anton

Share recent creep life analysis - Orin

Gary Y is interested in knowing what the role of Mat Engs is in MOCs

Future topics:

- Interesting findings-
 - 1. Alky piping at RI (Nov)
 - 2. RI Permasense project (1Q)
- Corrosion monitoring
- Key reliability threats
- NACE and API learnings
- New technologies
- Corrosion control best practices